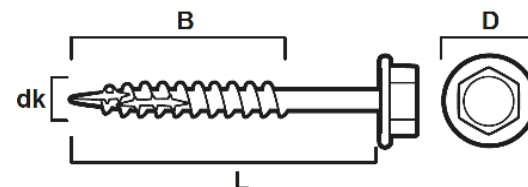


LOAD CAPACITY

Wood screw HEX 6,5 – 10,0 mm. CorrSeal surface treatment

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Conditions for tabulated load capacity

The tabulated values are calculated in accordance with Eurocode 5 [EN 1995-1-1:2004 incl. AC:2006, A1:2008 and A2:2014]. The calculation assumes that the entire threaded part B is screwed into the underlying timber part and that it has at minimum the same thickness, i.e. $t_2 \geq B$. Furthermore it is assumed the two timber parts are made of the same timber quality class (e.g. C24). If the screw is subjected to both axial and shear load the total load capacity must be verified. The tabulated loads are for one screw, if more screws are used a reduction may be needed depending on spacing. The final design should consider edge and spacing distances.

Recommended load

The recommended load given in unit [kg] can be applied directly since all safety factors have been considered incl. a factor on the applied load ($\gamma = 1.4$). It is calculated for a permanent load and service class 3 (acc. to Eurocode 5), e.g. a location directly exposed to rain.

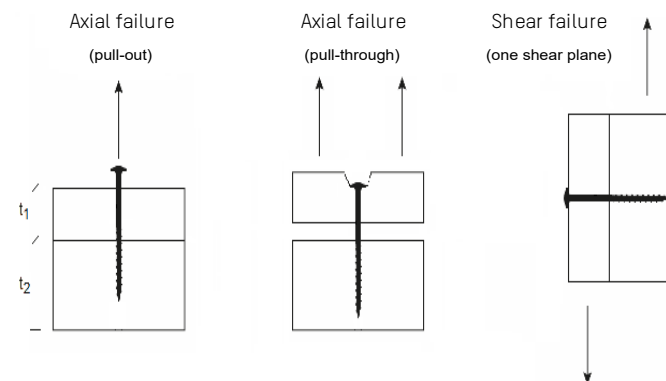
Characteristic resistance

The characteristic resistance given in unit [kN] is intended for an engineer that wants to do a detailed analysis of the timber connection using the appropriate partial coefficients for design resistance based on load duration and service class in accordance with Eurocode 5 eq. (2.17):

$$R_d = k_{mod} \frac{R_k}{\gamma_M}$$

All information in this document is given in accordance with known facts and information at the time of writing. The information is subject to change without further notification. The document is updated continuously in conjunction with regular revision or in the event of major-specific technical changes.

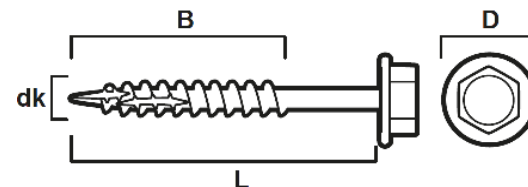
All advice given by ESSVE should only be seen as guidance and does not mean that ESSVE can be held responsible for the advice provided. It is always the customer's own responsibility to decide on the choice of product, usage, application, etc. The supplier's advice is only a part of the customer's basis for decision making.



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Recommended load

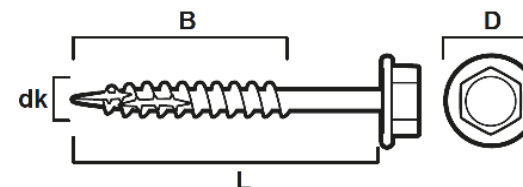
Intended for craftsmen

Art. No.	CE-marking EN 14592	Dimension dk × L [mm]	Thread length B [mm]	Inner thread diameter d ₁ [mm]	Head diameter D [mm]	Timber tickness at screw head t ₁ [mm]	Timber tickness at screw tip t ₂ [mm]	Axial direction (pull-out/-through) F _{ax,rec} [kg]		Shear direction (one shear plane) F _{v,rec} [kg]	
								C14	C24	C14	C24
117 402	-	6.5 × 45	24	4.6	14	21	24	50	60	30	35
117 404	✓	6.5 × 55	30	4.6	14	25	30	65	75	40	45
117 406	✓	6.5 × 75	45	4.6	14	30	45	100	115	55	65
117 408	✓	6.5 × 90	60	4.6	14	30	60	115	135	60	70
117 410	✓	6.5 × 110	60	4.6	14	50	60	115	135	70	80
117 412	✓	6.5 × 120	60	4.6	14	60	60	115	135	70	80
117 414	✓	6.5 × 140	60	4.6	14	80	60	115	135	70	80

LOAD CAPACITY

Wood screw HEX 6,5 - 10,0 mm. CorrSeal surface treatment

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Recommended load

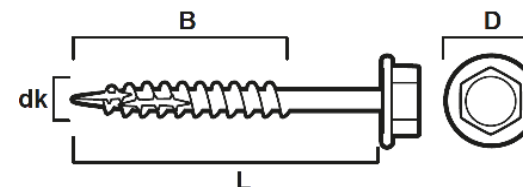
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								C14	C24	C14	C24
117 416	-	8.0 × 45	24	5.2	17.5	21	24	45	55	30	35
117 418	-	8.0 × 55	30	5.2	17.5	25	30	60	70	40	45
117 420	✓	8.0 × 75	45	5.2	17.5	30	45	90	105	55	65
117 422	✓	8.0 × 100	60	5.2	17.5	40	60	120	140	70	80
117 424	✓	8.0 × 130	60	5.2	17.5	70	60	120	140	75	85

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Wood screw HEX 6,5 - 10,0 mm. CorrSeal surface treatment

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Recommended load

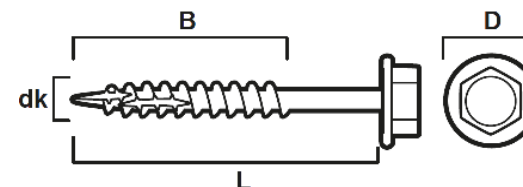
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Art. No.	CE-marking EN 14592	Dimension dk × L [mm]	Thread length B [mm]	Inner thread diameter d ₁ [mm]	Head diameter D [mm]	Timber tickness at screw head t ₁ [mm]	Timber tickness at screw tip t ₂ [mm]	Axial direction (pull-out/-through) F _{ax,rec} [kg]		Shear direction (one shear plane) F _{v,rec} [kg]	
								C14	C24	C14	C24
117 426	-	10.0 × 50	30	6.3	22	20	30	60	70	55	65
117 428	✓	10.0 × 75	45	6.3	22	30	45	90	105	80	90
117 430	✓	10.0 × 90	55	6.3	22	35	55	110	130	85	100
117 432	✓	10.0 × 120	60	6.3	22	60	60	120	140	110	125
117 434	✓	10.0 × 150	60	6.3	22	90	60	120	140	110	125

LOAD CAPACITY

Wood screw HEX 6,5 - 10,0 mm. CorrSeal surface treatment

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Characteristic resistance

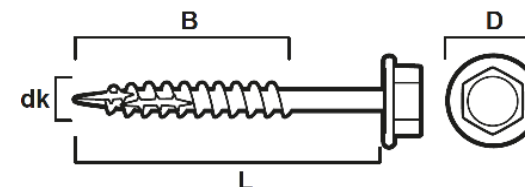
Intended for engineers

Art. No.	CE-marking EN 14592	Dimension dk × L [mm]	Thread length B [mm]	Inner thread diameter d ₁ [mm]	Head diameter D [mm]	Timber tickness at screw head t ₁ [mm]	Timber tickness at screw tip t ₂ [mm]	Axial direction (pull-out/-through) F _{ax,Rk} [kN]		Shear direction (one shear plane) F _{v,Rk} [kN]	
								C14	C24	C14	C24
117 402	-	6.5 × 45	24	4.6	14	21	24	1.9	2.2	1.2	1.4
117 404	✓	6.5 × 55	30	4.6	14	25	30	2.4	2.8	1.5	1.7
117 406	✓	6.5 × 75	45	4.6	14	30	45	3.6	4.2	2.1	2.4
117 408	✓	6.5 × 90	60	4.6	14	30	60	4.2	4.9	2.2	2.6
117 410	✓	6.5 × 110	60	4.6	14	50	60	4.2	4.9	2.6	3.0
117 412	✓	6.5 × 120	60	4.6	14	60	60	4.2	4.9	2.6	3.0
117 414	✓	6.5 × 140	60	4.6	14	80	60	4.2	4.9	2.6	3.0

LOAD CAPACITY

Wood screw HEX 6,5 - 10,0 mm. CorrSeal surface treatment

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Characteristic resistance

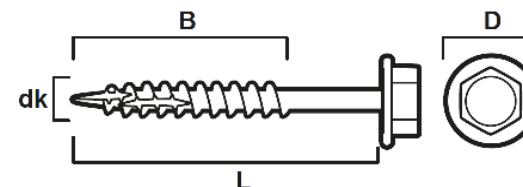
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								C14	C24	C14	C24
117 416	-	8.0 × 45	24	5.2	17.5	21	24	1.8	2.1	1.2	1.4
117 418	-	8.0 × 55	30	5.2	17.5	25	30	2.2	2.6	1.5	1.8
117 420	✓	8.0 × 75	45	5.2	17.5	30	45	3.3	3.9	2.1	2.4
117 422	✓	8.0 × 100	60	5.2	17.5	40	60	4.4	5.1	2.6	3.0
117 424	✓	8.0 × 130	60	5.2	17.5	70	60	4.4	5.1	2.8	3.2

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Wood screw HEX 6,5 - 10,0 mm. CorrSeal surface treatment

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Characteristic resistance

Intended for engineers

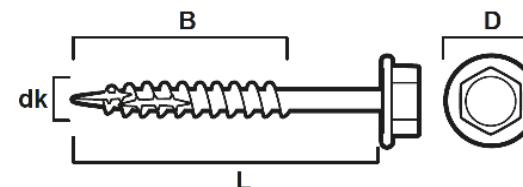
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								C14	C24	C14	C24
117 426	-	10.0 × 50	30	6.3	22	20	30	2.2	2.6	2.0	2.4
117 428	✓	10.0 × 75	45	6.3	22	30	45	3.3	3.8	2.9	3.3
117 430	✓	10.0 × 90	55	6.3	22	35	55	4.0	4.7	3.2	3.6
117 432	✓	10.0 × 120	60	6.3	22	60	60	4.4	5.1	3.9	4.6
117 434	✓	10.0 × 150	60	6.3	22	90	60	4.4	5.1	4.1	4.6

LOAD CAPACITY

Wood screw HEX 6,5 - 10,0 mm. CorrSeal surface treatment

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Conversion factors for load-duration and service classes

The conversion factors can be used to re-calculated the recommended load in the tables for other load-durations and service classes. The conversion factors are based on the factor k_{mod} in Eurocode 5.

Load-duration classes can differ between different countries due to climate-based loads (snow, wind).

Conversion factors from permanent load duration in service class 3

Load-duration	Examples of loading	Service class 1-2	Service class 3
Permanent	Self-weight	1.20	1.00
Long-term	Storage	1.40	1.10
Medium-term	Imposed floor load, snow	1.60	1.30
Short-term	Snow, wind	1.80	1.40
Instantaneous	Wind, accidental load	2.20	1.80

Corrosion protection

Rules and best practice for corrosion protection may differ among European countries. The end-user should ensure that the corrosion protection is suitable for the current application.

Conversion to different timber quality

Re-calculation of load capacity in the axial direction for a different timber quality (characteristic density) is possible according to the formula below:

$$F_{ax(\rho_{k,1})} \times \left(\frac{\rho_{k,2}}{\rho_{k,1}} \right)^{0,8} = F_{ax(\rho_{k,2})}$$

If for example the load capacity in axial direction is 60 kg in C14-timber the load capacity in C35-timber is increased to:

$$60kg \times \left(\frac{400}{290} \right)^{0,8} = 75kg$$

Re-calculation for load capacity in the shear direction in the same way is however not possible. For guidance please contact ESSVE technical support.

Material	Density
	ρ_k [kg/m ³]
C14	290
C18	320
C24	350
C30	380
C35	400
C40	420