

(Forts) Gängpressande skruv

|  Raka spår | För ST-gångor                                                                     |                                                                                   |
|------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
|                                                                                          | CSK CSS                                                                           | KFSK KFSS                                                                         |
| Mejseltjocklek×<br>mejselbredd mm                                                        |  |  |
| 0,4×2,5                                                                                  | —                                                                                 | —                                                                                 |
| 0,5×3 (0,5×4)                                                                            | ST 2                                                                              | ST 2.2                                                                            |
| 0,6×3,5 (0,6×4)                                                                          | —                                                                                 | —                                                                                 |
| 0,8×4 (0,8×5,5)                                                                          | ST 2.9                                                                            | ST 2.9                                                                            |
| 1,0×5,5 (1,0×6,5)                                                                        | ST 3                                                                              | ST 3.5                                                                            |
| 1,2×6,5                                                                                  | ST 4.2 ST 4.8                                                                     | ST 4.2 ST 4.8                                                                     |
| 1,8×8                                                                                    | —                                                                                 | —                                                                                 |
| 1,6×8                                                                                    | —                                                                                 | —                                                                                 |
| 1,6×10                                                                                   | ST 5.5 ST 6.3                                                                     | ST 5.5 ST 6.3                                                                     |
| 2×12 (2×13)                                                                              | ST 8                                                                              | ST 8                                                                              |
| 2,5×14 (2,5×16)                                                                          | ST 9.5                                                                            | ST 9.5                                                                            |

|  Kryss-spår | För ST-gångor                                                                     |                                                                                    |
|---------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|                                                                                             | RXK RXS                                                                           | KFX KFXS                                                                           |
| (Phillips och Pozidriv/Supadriv)                                                            |  |  |
| 0                                                                                           | ST 2.2                                                                            | ST 2.2                                                                             |
| 1                                                                                           | ST 2.9                                                                            | ST 2.9                                                                             |
| 2                                                                                           | ST 3.5                                                                            | ST 3.5                                                                             |
|                                                                                             | ST 4.2                                                                            | ST 4.2                                                                             |
|                                                                                             | ST 4.8                                                                            | ST 4.8                                                                             |
| 3                                                                                           | ST 5.5                                                                            | ST 5.5                                                                             |
|                                                                                             | ST 6.3                                                                            | ST 6.3                                                                             |
| 4                                                                                           | ST 8                                                                              | ST 8                                                                               |
|                                                                                             | ST 9.5                                                                            | ST 9.5                                                                             |

Träskruv

|  Raka spår | För DIN-skruv                                                                     |                                                                                   |                                                                                   | För SMS-skruv                                                                     |                                                                                   |                                                                                    |
|-------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|                                                                                           | TKS                                                                               | TFS                                                                               | TKFS                                                                              | TKS                                                                               | TFS                                                                               | TKFS                                                                               |
|                                                                                           |  |  |  |  |  |  |
| Mejseltjocklek×<br>mejselbredd                                                            | DIN 96                                                                            | DIN 97                                                                            | DIN 95                                                                            | SMS —                                                                             | SMS 1573                                                                          | SMS 1574                                                                           |
| (SMS 2830)<br>mm                                                                          | Diam.<br>mm                                                                       | Nr                                                                                |                                                                                   | Diam.<br>mm                                                                       | Nr                                                                                |                                                                                    |
| 0,5×3                                                                                     | 2                                                                                 | 2                                                                                 |                                                                                   | —                                                                                 | —                                                                                 |                                                                                    |
| 0,8×3,5                                                                                   | 2,5                                                                               | 3                                                                                 |                                                                                   | 2.15                                                                              | 2                                                                                 |                                                                                    |
|                                                                                           | 2.7                                                                               | 4                                                                                 |                                                                                   |                                                                                   |                                                                                   |                                                                                    |
| 0,8×4                                                                                     | 3                                                                                 | 5                                                                                 |                                                                                   | 2.8                                                                               | 4                                                                                 |                                                                                    |
|                                                                                           | 3.5                                                                               | 6                                                                                 |                                                                                   |                                                                                   |                                                                                   |                                                                                    |
| 1,0×5,5                                                                                   | 3.8                                                                               | 7                                                                                 |                                                                                   | 3.45                                                                              | 6                                                                                 |                                                                                    |
|                                                                                           | 4                                                                                 | 8                                                                                 |                                                                                   |                                                                                   |                                                                                   |                                                                                    |
|                                                                                           | 4.5                                                                               | 9                                                                                 |                                                                                   |                                                                                   |                                                                                   |                                                                                    |
| 1,2×6,5                                                                                   | —                                                                                 | —                                                                                 |                                                                                   | —                                                                                 | —                                                                                 |                                                                                    |
| 1,2×8                                                                                     | —                                                                                 | —                                                                                 |                                                                                   | 4.15                                                                              | 8                                                                                 |                                                                                    |
|                                                                                           | 5                                                                                 | 10                                                                                |                                                                                   | 4.8                                                                               | 10                                                                                |                                                                                    |
|                                                                                           | (5.5)                                                                             | (12)                                                                              |                                                                                   | 5.45                                                                              | 12                                                                                |                                                                                    |
|                                                                                           |                                                                                   |                                                                                   |                                                                                   | 6.15                                                                              | 14                                                                                |                                                                                    |
| 1,6×8                                                                                     | 6                                                                                 | 14                                                                                |                                                                                   | —                                                                                 | —                                                                                 |                                                                                    |
| 1,6×10                                                                                    | —                                                                                 | —                                                                                 |                                                                                   | 6.8                                                                               | 16                                                                                |                                                                                    |
| 2×12                                                                                      | (7)                                                                               | (16)                                                                              |                                                                                   | 7.5                                                                               | 18                                                                                |                                                                                    |
| 2,5×14                                                                                    | (10)                                                                              | (24)                                                                              |                                                                                   | —                                                                                 | —                                                                                 |                                                                                    |

|  Kryss-spår<br>(Phillips och Pozidriv/Supadriv) | För DIN-skruv                                                                       |                                                                                     |                                                                                     | För SMS-skruv                                                                       |                                                                                     |                                                                                      |
|----------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|                                                                                                                                  | TKX                                                                                 | TFX                                                                                 | TKFX                                                                                | TKX                                                                                 | TFX                                                                                 | TKFX                                                                                 |
|                                                                                                                                  |  |  |  |  |  |  |
| För kryss-spår<br>(SMS 2831)                                                                                                     | DIN 7996                                                                            | DIN 7997                                                                            | DIN 7995                                                                            | SMS —                                                                               | SMS —                                                                               | SMS —                                                                                |
| Nr                                                                                                                               | Diam.<br>mm                                                                         | Nr                                                                                  |                                                                                     | Diam.<br>mm                                                                         | Nr                                                                                  |                                                                                      |
| 0                                                                                                                                | (2)                                                                                 | (2)                                                                                 |                                                                                     | —                                                                                   | —                                                                                   |                                                                                      |
| 1                                                                                                                                | 2.5                                                                                 | 5                                                                                   |                                                                                     | —                                                                                   | —                                                                                   |                                                                                      |
|                                                                                                                                  | 3                                                                                   | 5                                                                                   |                                                                                     | 2.8                                                                                 | 4                                                                                   |                                                                                      |
| 2                                                                                                                                | 3.5                                                                                 | 6                                                                                   |                                                                                     | 3.45                                                                                | 6                                                                                   |                                                                                      |
|                                                                                                                                  | 4                                                                                   | 8                                                                                   |                                                                                     | 4.15                                                                                | 8                                                                                   |                                                                                      |
|                                                                                                                                  | 4.5                                                                                 | 9                                                                                   |                                                                                     | 4.8                                                                                 | 10                                                                                  |                                                                                      |
|                                                                                                                                  | 5                                                                                   | 10                                                                                  |                                                                                     | —                                                                                   | —                                                                                   |                                                                                      |
| 3                                                                                                                                | (5.5)                                                                               | (12)                                                                                |                                                                                     | 5.45                                                                                | 12                                                                                  |                                                                                      |
|                                                                                                                                  | 6                                                                                   | 14                                                                                  |                                                                                     | 6.15                                                                                | 14                                                                                  |                                                                                      |
|                                                                                                                                  | (7)                                                                                 | (16)                                                                                |                                                                                     | 6.8                                                                                 | 16                                                                                  |                                                                                      |
| 4                                                                                                                                | (8)                                                                                 | 18                                                                                  |                                                                                     | —                                                                                   | —                                                                                   |                                                                                      |