

(Forts) Gängpressande skruv

|  Raka spår | För ST-gängor                                                                     |                                                                                   |
|------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
|                                                                                          | CSK CSS                                                                           | KFSK KFSS                                                                         |
| Mejseltjocklek×<br>mejselbredd mm                                                        |  |  |
| 0,4×2,5<br>0,5×3 (0,5×4)<br>0,6×3,5 (0,6×4)                                              | —<br>ST 2<br>—                                                                    | —<br>ST 2.2<br>—                                                                  |
| 0,8×4 (0,8×5,5)<br>1,0×5,5 (1,0×6,5)<br>1,2×6,5                                          | ST 2.9<br>ST 3<br>ST 4.2 ST 4.8                                                   | ST 2.9<br>ST 3.5<br>ST 4.2 ST 4.8                                                 |
| 1,8×8<br>1,6×8<br>1,6×10                                                                 | —<br>—<br>ST 5.5 ST 6.3                                                           | —<br>—<br>ST 5.5 ST 6.3                                                           |
| 2×12 (2×13)<br>2,5×14 (2,5×16)                                                           | ST 8<br>ST 9.5                                                                    | ST 8<br>ST 9.5                                                                    |

|  Kryss-spår | För ST-gängor                                                                     |                                                                                    |
|---------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|                                                                                             | RXK RXS                                                                           | KFX KFXS                                                                           |
| (Phillips och<br>Pozidriv/Supadriv)                                                         |  |  |
| 0                                                                                           | ST 2.2                                                                            | ST 2.2                                                                             |
| 1                                                                                           | ST 2.9                                                                            | ST 2.9                                                                             |
| 2                                                                                           | ST 3.5<br>ST 4.2<br>ST 4.8                                                        | ST 3.5<br>ST 4.2<br>ST 4.8                                                         |
| 3                                                                                           | ST 5.5<br>ST 6.3                                                                  | ST 5.5<br>ST 6.3                                                                   |
| 4                                                                                           | ST 8<br>ST 9.5                                                                    | ST 8<br>ST 9.5                                                                     |

Träskruv

|  Raka spår | För DIN-skruv                                                                                  |                                                                                                |                                                                                                | För SMS-skruv                                                                                 |                                                                                                  |                                                                                                   |
|-------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
|                                                                                           | TKS                                                                                            | TFS                                                                                            | TKFS                                                                                           | TKS                                                                                           | TFS                                                                                              | TKFS                                                                                              |
|                                                                                           | <br>DIN<br>96 | <br>DIN<br>97 | <br>DIN<br>95 | <br>SMS<br>— | <br>SMS<br>1573 | <br>SMS<br>1574 |
| (SMS 2830)<br>mm                                                                          | Diam.<br>mm                                                                                    |                                                                                                | Nr                                                                                             | Diam.<br>mm                                                                                   |                                                                                                  | Nr                                                                                                |
| 0,5×3<br>0,8×3,5                                                                          | 2<br>2.5<br>2.7                                                                                |                                                                                                | 2<br>3<br>4                                                                                    | —<br>2.15                                                                                     |                                                                                                  | —<br>2                                                                                            |
| 0,8×4                                                                                     | 3<br>3.5                                                                                       |                                                                                                | 5<br>6                                                                                         | 2.8                                                                                           |                                                                                                  | 4                                                                                                 |
| 1,0×5,5                                                                                   | 3.8<br>4<br>4.5                                                                                |                                                                                                | 7<br>8<br>9                                                                                    | 3.45                                                                                          |                                                                                                  | 6                                                                                                 |
| 1,2×6,5<br>1,2×8                                                                          | —<br>—<br>5<br>(5.5)                                                                           |                                                                                                | —<br>—<br>10<br>(12)                                                                           | —<br>4.15<br>4.8<br>5.45<br>6.15                                                              |                                                                                                  | —<br>8<br>10<br>12<br>14                                                                          |
| 1,6×8<br>1,6×10<br>2×12<br>2,5×14                                                         | 6<br>—<br>(7)<br>(10)                                                                          |                                                                                                | 14<br>—<br>(16)<br>(24)                                                                        | —<br>6.8<br>7.5<br>—                                                                          |                                                                                                  | —<br>16<br>18<br>—                                                                                |

|  Kryss-spår<br>(Phillips och<br>Pozidriv/<br>Supadriv) | För DIN-skruv                                                                                      |                                                                                                    |                                                                                                    | För SMS-skruv                                                                                   |                                                                                                 |                                                                                                  |
|-----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
|                                                                                                                                         | TKX                                                                                                | TFX                                                                                                | TKFX                                                                                               | TKX                                                                                             | TFX                                                                                             | TKFX                                                                                             |
|                                                                                                                                         | <br>DIN<br>7996 | <br>DIN<br>7997 | <br>DIN<br>7995 | <br>SMS<br>— | <br>SMS<br>— | <br>SMS<br>— |
| Nr                                                                                                                                      | Diam.<br>mm                                                                                        |                                                                                                    | Nr                                                                                                 | Diam.<br>mm                                                                                     |                                                                                                 | Nr                                                                                               |
| 0                                                                                                                                       | (2)                                                                                                |                                                                                                    | (2)                                                                                                | —                                                                                               |                                                                                                 | —                                                                                                |
| 1                                                                                                                                       | 2.5<br>3                                                                                           |                                                                                                    | 5<br>5                                                                                             | —<br>2.8                                                                                        |                                                                                                 | —<br>4                                                                                           |
| 2                                                                                                                                       | 3.5<br>4<br>4.5<br>5                                                                               |                                                                                                    | 6<br>8<br>9<br>10                                                                                  | 3.45<br>4.15<br>4.8<br>—                                                                        |                                                                                                 | 6<br>8<br>10<br>—                                                                                |
| 3                                                                                                                                       | (5.5)<br>6<br>(7)                                                                                  |                                                                                                    | (12)<br>14<br>(16)                                                                                 | 5.45<br>6.15<br>6.8                                                                             |                                                                                                 | 12<br>14<br>16                                                                                   |
| 4                                                                                                                                       | (8)                                                                                                |                                                                                                    | 18                                                                                                 | —                                                                                               |                                                                                                 | —                                                                                                |